

HATTA CRAFT CO., LTD.



They have six wire EDMs

Main Services

Contract machining, including wire-cutting and surface grinding

Main Clients

Machine component manufacturers, universities, and other research institutions

Main Products

Various metal products

Company overview

Address / 2-18-41 Hattanishimachi, Naka-ku, Sakai City, Osaka 599-8265

Tel / +81-72-278-7333 Fax / +81-72-278-7334

Foundation / May 2015 Establishment / May 2015

Capital / JPY 5 million Employees / 9

Wire electrical discharge machining, surface grinding

Wire-cutting and surface grinding to meet diverse machining needs

Strength

Own equipment capable of processing large and long products

They own several models of wire EDMs required for processing large and long products, including machines capable of cutting within a range of 750 mm (length) x 500 mm (width) and processing workpieces up to 400 mm (height). President Eizo Sumiya says that the tapering process, in which the wire is cut at

a large tilt, “enables high machining accuracy and fine surface roughness regardless of the size of the product”.

They also handle the cutting out of test pieces for strength and microstructural testing of new materials and special welding materials, for which requests have been increasing in recent years. Their strength lies in its wide-ranging expertise in the cut-out methods and heat-affected-free processing required for test pieces for testing.